

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: 2K-HS-Härter HS 25**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
- **Application of the substance / the mixture** Hardening agent/ Curing agent
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
MIPA SE
Am Oberen Moos 1
D-84051 Essenbach
Tel.: +49(0)8703-922-0
Fax.: +49(0)8703-922-100
e-mail: sdb-registratur@mipa-paints.com
www.mipa-paints.com
- **1.4 Emergency telephone number:** +49(0)700 24112112 (MIP)

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



GHS07

Acute Tox. 4 H332 Harmful if inhaled.
Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT SE 3 H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS02



GHS07

- **Signal word** Warning
- **Hazard-determining components of labelling:**
Hexamethylene diisocyanate, oligomers
2-Butoxyethyl acetate
n-Butyl acetate
- **Hazard statements**
H226 Flammable liquid and vapour.
H332 Harmful if inhaled.
H317 May cause an allergic skin reaction.
H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

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· **Precautionary statements**

- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P312 Call a POISON CENTER/doctor if you feel unwell.

· **Additional information:**

- EUH066 Repeated exposure may cause skin dryness or cracking.
- EUH204 Contains isocyanates. May produce an allergic reaction.
- Restricted to professional users.

· **2.3 Other hazards**

· **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

· **3.2 Chemical characterisation: Mixtures**

- **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 28182-81-2 NLP: 500-060-2 Reg.nr.: 01-2119485796-17	Hexamethylene diisocyanate, oligomers ⚠ Acute Tox. 4, H332; Skin Sens. 1, H317; STOT SE 3, H335	50-100%
CAS: 123-86-4 EINECS: 204-658-1 Reg.nr.: 01-2119485493-29	n-Butyl acetate ⚠ Flam. Liq. 3, H226; ⚠ STOT SE 3, H336	10-25%
CAS: 108-65-6 EINECS: 203-603-9 Reg.nr.: 01-2119475791-29	2-Methoxy-1-methylethyl acetate ⚠ Flam. Liq. 3, H226	10-25%
CAS: 112-07-2 EINECS: 203-933-3 Reg.nr.: 01-2119475112-47	2-Butoxyethyl acetate ⚠ Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332	5-<10%

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· **4.1 Description of first aid measures**

· **General information:**

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

In case of irregular breathing or respiratory arrest provide artificial respiration.

· **After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:**

Immediately wash with water and soap and rinse thoroughly.

Generally the product does not irritate the skin.

· **After eye contact:** Rinse opened eye for several minutes under running water.

· **After swallowing:** If symptoms persist consult doctor.

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- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.
- **Information for doctor:**

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
Alcohol resistant foam
CO₂, sand, extinguishing powder. Do not use water.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**
In case of fire, the following can be released:
Nitrogen oxides (NO_x)
Carbon monoxide (CO)
Hydrogen cyanide (HCN)
- **5.3 Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
Do not flush with water or aqueous cleansing agents
Contain and collect spillages with non-combustible absorbent materials (e.g. sand, earth, diatomaceous earth) and place in a suitable container.
Decontaminate immediately with suitable mixture (flammable):
- as such usable (inflammatory!):

water	45 Vol.%
ethanol or isopropanol	50 Vol.%
ammonia solution (Density= 0.88)	5 Vol.%

 - alternatively (non-flammable):

sodium carbonate	5 Vol.%
water	95 Vol.%

 Add the same decontaminant to any residues and allow to stand for several days in a non-sealed container until no further reaction occurs. Once this stage is reached, close the container and dispose of in accordance with the waste regulations (see Section 13).
- **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
Persons with a history of asthma, allergies or chronic or recurrent respiratory diseases should only be employed in processes in which this product is used under appropriate medical supervision.

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- **Information about fire - and explosion protection:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:**
Do not store together with reducing agents, heavy-metal compounds, acids and alkalis.
Store away from foodstuffs.
- **Further information about storage conditions:**
Keep container tightly sealed.
Store separately from oxidising agents, strongly alkaline and strongly acidic materials, amines, alcohol and water.
- **Storage class:** 3
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**

· **Ingredients with limit values that require monitoring at the workplace:**

28182-81-2 Hexamethylene diisocyanate, oligomers

EBW	Short-term value: 0.5 mg/m ³ exposition evaluation valu TRGS 430 (EBW)
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123-86-4 n-Butyl acetate

WEL	Short-term value: 966 mg/m ³ , 200 ppm Long-term value: 724 mg/m ³ , 150 ppm
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108-65-6 2-Methoxy-1-methylethyl acetate

WEL	Short-term value: 548 mg/m ³ , 100 ppm Long-term value: 274 mg/m ³ , 50 ppm Sk
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112-07-2 2-Butoxyethyl acetate

WEL	Short-term value: 332 mg/m ³ , 50 ppm Long-term value: 133 mg/m ³ , 20 ppm Sk
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· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**

· **Personal protective equipment:**

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the COSHH Regulations.

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Do not inhale gases / fumes / aerosols.

· **Respiratory protection:**



In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

Filter A/P2 (EN 141, EN 143)

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· **Protection of hands:**



Protective gloves (EN 374)

· **Material of gloves**

Butyl rubber, BR

Recommended thickness of the material: ≥ 0.7 mm

· **Breakthrough time of glove material** Value for the permeation: Level ≤ 3

· **For the permanent contact of a maximum of 15 minutes gloves made of the following materials are suitable:**

PVA gloves

· **Eye protection:**



Tightly sealed goggles

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:

Fluid

Colour:

According to product specification

· **Odour:**

Characteristic

· **Odour threshold:**

Not determined.

· **pH-value:**

Not determined.

· **Change in condition**

Melting point/freezing point:

Undetermined.

Initial boiling point and boiling range: 124-128 °C

· **Flash point:**

27 °C (DIN 53213)

· **Flammability (solid, gas):**

Not applicable.

· **Ignition temperature:**

280 °C (DIN 51794)

· **Decomposition temperature:**

Not determined.

· **Auto-ignition temperature:**

Product is not selfigniting.

· **Explosive properties:**

Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

· **Explosion limits:**

Lower:

1.2 Vol %

Upper:

10.8 Vol %

· **Vapour pressure at 20 °C:**

10.7 hPa

· **Density at 20 °C:**

1.036 g/cm³ (DIN 53217)

· **Relative density**

Not determined.

· **Vapour density**

Not determined.

· **Evaporation rate**

Not determined.

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· Solubility in / Miscibility with water:	Not miscible or difficult to mix.
· Partition coefficient: n-octanol/water:	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic at 20 °C:	10-15 s (DIN 53211/4)
· Solvent content:	
VOC (EC)	46.15 %
Solids content (weight-%):	53.9 %
· 9.2 Other information	No further relevant information available.

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:**
Possible in traces.
Nitrogen oxides
Hydrogen chloride (HCl)
Hydrogen cyanide (prussic acid)
Carbon monoxide
Nitrogen oxides (NOx)

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity**
Harmful if inhaled.
- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation**
May cause an allergic skin reaction.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure**
May cause respiratory irritation. May cause drowsiness or dizziness.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.

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- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German Regulation) : slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **European waste catalogue**
08 01 11* waste paint and varnish containing organic solvents or other hazardous substances
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

- **14.1 UN-Number**
· **ADR, IMDG, IATA** UN1263
- **14.2 UN proper shipping name**
· **ADR** UN1263 PAINT RELATED MATERIAL
· **IMDG, IATA** PAINT RELATED MATERIAL
- **14.3 Transport hazard class(es)**
· **ADR**

· **Class** 3 (F1) Flammable liquids.
· **Label** 3
- **IMDG, IATA**

· **Class** 3 Flammable liquids.
· **Label** 3
- **14.4 Packing group**
· **ADR, IMDG, IATA** III

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· 14.5 Environmental hazards:	
· Marine pollutant:	No
· 14.6 Special precautions for user	Warning: Flammable liquids.
· Danger code (Kemler):	30
· EMS Number:	F-E, S-E
· Stowage Category	A
· 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code	Not applicable.
· Transport/Additional information:	
· ADR	
· Transport category	3
· Tunnel restriction code	D/E
· IMDG	
· Limited quantities (LQ)	5L
· UN "Model Regulation":	UN 1263 PAINT RELATED MATERIAL, 3, III

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
 - Directive 2012/18/EU
 - **Named dangerous substances - ANNEX I** None of the ingredients is listed.
 - **Seveso category P5c** FLAMMABLE LIQUIDS
 - **Qualifying quantity (tonnes) for the application of lower-tier requirements** 5,000 t
 - **Qualifying quantity (tonnes) for the application of upper-tier requirements** 50,000 t
 - **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3
 - **National regulations:**
- | Class | Share in % |
|-------|------------|
| NK | 25-50 |
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**
- H226 Flammable liquid and vapour.
- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H317 May cause an allergic skin reaction.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H336 May cause drowsiness or dizziness.
- **Classification according to Regulation (EC) No 1272/2008**
- The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.
- **Abbreviations and acronyms:**
- RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

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ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 3: Flammable liquids – Category 3

Acute Tox. 4: Acute toxicity – Category 4

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

· *** Data compared to the previous version altered.**